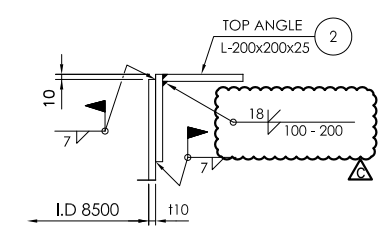
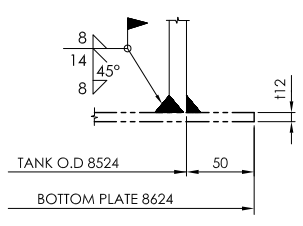


DIMENSION FOR CUTTING (PERNOMINAL DIA.)				
COURSE	"L"	"W"	"X"	QTY
1-1	6096	1828	6364.2	4
	2357.2	1828	2983	1
1-2	6096	1828	6364.2	4
	2357.2	1828	2983	1
1-3	6096	1828	6364.2	4
	2351	1828	2978	1
1-4	6096	1828	6364.2	4
	2351	1828	2978	1
1-5	6096	1828	6364.2	4
	2351	1828	2978	1
1-6	6096	1350	6243.7	4
	2351	1350	2711	1

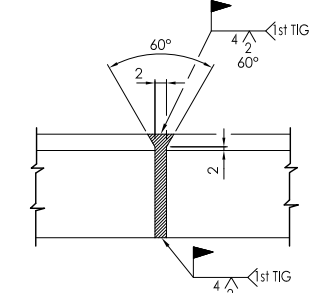
SHELL PLATE CUTTING PLAN



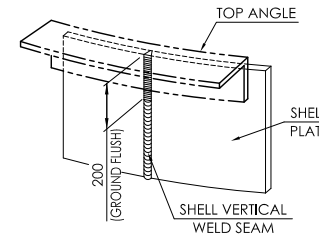
DETAIL "A"



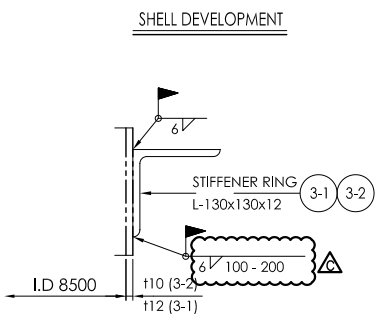
DETAIL "B"



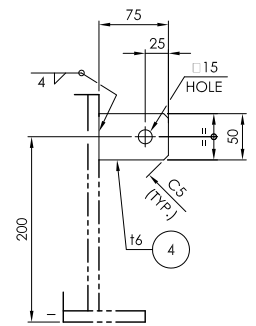
TOP ANGLE JOINT



SHELL VER. WELDING SEAM & TOP ANGLE CROSS DETAIL



DETAIL OF STIFFENER RING



EARTHING LUG

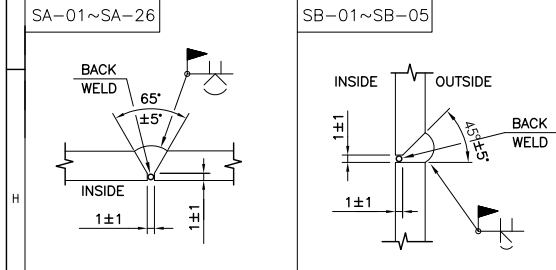
Document / Drawing Review Status		
<input type="checkbox"/>	Proceed, no exception taken	
<input type="checkbox"/>	Proceed subject to incorporation of changes indicated. Revise & Re-Submit	
<input type="checkbox"/>	Do not proceed. Undertake changes noted and re-submit	
<input type="checkbox"/>	Review not required work may proceed	
<b>IMPORTANT</b> Acceptance with or without comments of vendor's drawing or documents shall not relieve the vendor from complying with all terms, conditions, codes, standard & requirements of order & specification. Re-submit when a revision is made to the drawing or document by the manufacture or by sub-sequent.		
Sign:	By:	Date:

NOTES :

1. ALL DIMENSIONS ARE IN MM UNLESS OTHERWISE SPECIFIED.

4		EARTHING LUG	SS304	2				t6	
	-2	STIFFENER RING	ASTM A36 OR EQ.	3				L-130x130x12x26767L	
3	-1	STIFFENER RING	ASTM A36 OR EQ.	2				L-130x130x12x26779L	
2		TOP ANGLE	ASTM A36 OR EQ.	1				L-200x200x25x26767L (BUILD UP)	
	-6	SHELL	ASTM A36	5				t10	
	-5	SHELL	ASTM A36	5				t10	
	-4	SHELL	ASTM A36	5				t10	
	-3	SHELL	ASTM A36	5				t10	
	-2	SHELL	ASTM A36	5				t12	
1	-1	SHELL	ASTM A36	5				t12	
ITEM NO.	NAME OF PART		MATERIAL	QTY	CONST. & COMM.	2 YEARS OPER.	UNIT (EA)	REMARKS	
PART CODE									

( 1 ) SET TO BE MANUFACTURED



REV	DATE	DESCRIPTION	DRN	CKD	DESIGN ENG	LEAD ENG	PROJ APP	CLIENT APPD
C	28/01/24	ISSUED FOR APPROVAL	INK	HER	DS	HK	MS	-
B	03/11/25	ISSUED FOR APPROVAL	INK	HER	DS	HK	MS	-
A	14/10/25	ISSUED FOR APPROVAL	INK	HER	DS	HK	MS	-



NAME	DATE
DRAWN INKO	14/10/25
CHECKED -	-
DESIGN ENG -	-
LEAD ENG -	-
PROJ APP'D -	-
CLIENT -	-



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PLOT SCALE AS-SHOWN

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CLIENT NUM -  
PROJ NUM -  
MARK NUM -  
DRG NUM -  
SHT: 1 OF 1  
REV C  
E2502-000-DWG-702